Docket No.: HO-P03263US0

## **CLAIMS**

## What is claimed is:

- 1. A cell microchip comprising a plastic substrate which a micro flow channel is formed thereon.
- 2. The cell microchip according to claim 1, wherein a cross-section of the micro flow channel is rectangular, triangular, circular, oval or a cross-sectional shape thereof.
- 3. The cell microchip according to claim 2, wherein a long or short side or a diameter of the cross-section of the micro flow channel is 2 to 200 mm.
- 4. The cell microchip according to any one of claims 1 to 3, wherein the micro flow channel has one or more junctions.
- 5. The cell microchip according to claim 4, wherein the junction is a 3-pronged junction composed of a flow channel (A), a flow channel (B) and a flow channel (C).
- 6. The cell microchip according to any one of claims 1 to 5, wherein the micro flow channel constitutes one measurement system using cells, and multiple measurement systems are formed on the plastic substrate.
- 7. The cell microchip according to any one of claims 1 to 6, wherein the plastic substrate is formed from an epoxy resin.
- 8. The cell microchip according to any one of claims 1 to 7, which has a haze value of 10% or less.
- 9. The cell microchip according to any one of claims 1 to 8, which has a light transmittance of 88% or more.
- 10. A method of measurement using cells, which comprises using the cell microchip according to any one of claims 1 to 9.

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11. A biological assay method, which comprises using the cell microchip according to any one of claims 1 to 9.

- 12. A method of assaying the action of a chemical on cells by using a cell microchip wherein a flow channel (A), a flow channel (B), a flow channel (C) into which the flow channels (A) and (B) are merged, and a micro flow channel having a 3-pronged junction composed of the three flow channels are formed on a plastic substrate, which comprises filling one of the flow channels (A) and (B) with a medium to allow cells to grow or live therein, and injecting a chemical-containing solution into the other to contact the chemical with the cells, wherein the flow channel (C) is a passage of the medium or solution or a zone for assaying the action of the chemical.
- 13. The method of assaying the action of a chemical according to claim 12, wherein the contact of the cells with the chemical is carried out at the 3-pronged junction.
- 14. The method of assaying the action of a chemical according to claim 12 or 13, wherein the cells, starting from one or more cells, grow or live linearly in a single layer in the flow channel (A) or (B) that is a flow channel for proliferating or surviving the cells.
- 15. The method of assaying the action of a chemical according to any one of claims 12 to 14, wherein the action of a chemical on cells is examined more than once by using a cell microchip having multiple micro flow channels formed on the plastic substrate.

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